Tewahedron Vol. 45. No. 16. pp. 5065 to 5072. 1989 Printed in Great Britain.

LASER POWERED HOMOGENEOUS DECOMPOSITION OF METHYL ACRYLATE AND METHACRYLATE

Josef Pola

Institute of Chemical Process Fundamentals, Czechoslovak Academy of Sciences, 165 02 Prague - Suchdol (Czechoslovakia)

(Received in UK 9 May 1989)

ABSTRACT - The continuous wave $CO₂$ laser-powered decomposition of methyl acrylate and methacrylate sensitized by sulfur hexafluoride was examined in order to determine the course of reaction in the absence of wall effects. The reactions are dominated by acyl-oxygen cleavage and have radical-chain mechanism.

The gas-phase thermolysis of alkyl esters with β -hydrogen¹, as well as β , γ -unsaturated aliphatic acids² have been intensively investigated. Similar reaction of esters having unsaturation immediately adjacent to the $-CO_2$ grouping has attracted less attention³ and it is known to proceed via competing decarboxylation, acyl-oxygen and alkyl-oxygen scissions. With methyl acrylate (MA) and methyl methacrylate (MMA) the decarboxylation pathway predominates (Scheme l), but this *is so* in packed reactors were both decomposi-

Major - CO2 + CH2:CRME (R = Me, H) CH2:CR.C02Me CH2:CR.CH0 + H.CHO (R = Me, H) ICH2:C:COI + MeOH (R = H) f IcH!C.CHOI - CHlCH + CO Scheme 1

tions can be surface-assisted and can thus proceed heterogeneously.

It was of our interest to study truly homogeneous course of MA and MMA decomposition by using the technique of continuous-wave (cw) $CO₂$ laser powered homogeneous pyrolysis⁴ which we previously applied⁵ to other surface-assisted organic reactions. The technique uses absorption of the laser radiation in an inert and energy-conveying sulfur hexafluoride and ensures reactions to occur in a small volume of the gas-phase far from reactor walls that remain at ambient temperature.

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The irradiation of MA-SF₆ mixtures with cw CO₂ laser yields carbon monoxide, ethene and acrolein as the major products along with substantially lower quantities of ethine and methane and traces of propene and 2-propynal. The product distribution as the reaction progresses is illustrated in the Figure 1, where final amounts of ethine and methane were below 0.04 and 0.07 kPa, respectively, and those of propene and 2-propynal were below 3 percent of ethene.

Figure 1. Reaction progress of the laser powered (10 W) decomposition of MA in MA-SF₆ (both 1.3 kPa) mixture MA (O), CH_2 :CH.CHO (\bullet), C_2H_4 (\bullet), CO (I).

The irradiation of MMA-SF₆ mixtures with cw CO₂ laser affords propene, carbon monoxide and methacrolein together with some ethene, methane and very small quantities of MA and a C_4H_8 compound (Table I). We note that methane

| $s_{\mathbf{F}_6}$ (mol ₈) | Total pressure (kPa) | Conversion 名 | Products (kPa) | | | | | | | |
|---|----------------------------|-----------------|------------------------|--|--------|---|--|--|--|--|
| | | | acro- C_3H_6 lein | | | CO C_2H_4 CH ₄ C_2H_2 C ₄ H ₈ MA | | | | |
| 35 | 3.1 | 61 | 0.20 | | -0.9 | 0.80 0.8- 0.10 0.10 0.02 $\sqrt{0.01}$ 0.01 | | | | |
| 55 | 2.7 | 68 | 0.09 | | -0.7 | 0.50 0.5- 0.10 0.10 0.04 $\sqrt{0.01}$ 0.01 | | | | |

Table I Laser powered decomposition of methyl methacrylate^a

a_{Laser} output 10 W

and ethene are formed in comparable amounts and that the ethene/propene ratio is higher as content of SF_6 in parent mixture is increased.

After repeating many runs with both MA and MMA, a white material was

deposited on the entrance window and the walls of the reactor and its i.r. spectrum /940 (s), 980 (w), 1060 (m), 1200 (m), 1270 (m), 1400 (w), 1450 (w), 1750 (vs), 2960 (m) and 3450 (m) cm^{-1} / resembles, except for bands at 1750 and 3450 cm^{-1} , the i.r. spectrum of polyoxymethylene 6 .

The laser-driven reactions differ remarkably from conventional thermolyses in that they do not yield carbon dioxide, which implies that the decarboxylation occurring as a major channel under surface conditions is precluded, if decompositions of MA and MMA occur solely in the gas-phase. The results show that homogeneous decompositions of MA and MMA are dominated by acyl-oxygen scission and lead to aldehyde (acrolein or methacrolein) and formaldehyde, the latter undergoing polymerization. Partial fragmentation of formaldehyde into carbon monoxide and hydrogen cannot be excluded. The occurrence of MA, methane and ethene during MMA decomposition suggests that C-Me cleavage in parent MMA can compete with acyl-oxygen scission. Higher content of methane and ethene at higher $SF₆$ content indicates that the importance of the former process increases with higher mean effective temperature. Assuming the known decompositions of acrolein and methacrolein into CO and appropriate alkene³ and similar laser induced CO elimination from propynal⁷, we presume that Scheme 2 can explain processes occurring in the "wall-less" reactor and that the other reactions important during conventional fragmentation³ must have occurred as heterogeneously catalysed steps.

The alkene products might be also considered as being derived by decar- . bonylation of the CH₂:CR.C:O radical, followed by H-abstraction by the vinyl radical, as is illustrated below.

. $CH₂:CR.C:O$ - $CH₂:CR$ -co $CH₂:CR.CO₂Me$. $CH_2:CR$ $-$ CH₂:CRH \blacktriangleright CH₂:CR.CO₂.CH₂ — - CH₂O $CH_2:CR.C:O$ (propagation B)

In fact, the rate of decarbonylation of similar acetyl radical is known to increase relative to that of the H-abstraction by this radical with increasing pressure and temperature and both reactions are measurable above certain tem-.
perature limit⁸. The presence of substantial amounts of the CH₂:CR.CHO aldehydes among the products of the laser induced decompositions of MA and MMA can, however, be only consistent with Scheme 2, since these aldehydes can not arise via the alternative propagation B.

Scheme 2 gets support from mass spectra of both methyl esters and from the inhibition of the decomposition rates by radical scavengers. The initial

Figure 2. The effect of radical chain inhibitor on the rate of laser powered (12 W) decomposition of MA **(01, MMA (0)** and cyclohexene (0) with reactant (2.7 kPa) - SF_6 (4 kPa) - inhibitor (0-4 kPa) - Ar mixtures at total pressure 13.3 kPa Curves 1 and 3 relate to propene inhibitor, curve 2 relates to cyclohexene inhibitor; k_{0} is uninhibited rate constant.

cleavage of the acyl-oxygen bond is observed when MA and MMA fragment under electron impact: the dominating peaks in mass spectra at 20 eV (m/z, relative intensity) are those relating to $M-OCH₃$ ions:

MA : 86 (l), 85 (14), 68 (3), 59 (31, 58 (ll), 57 (3), 55 (loo), 44 (21, 43 (61, 42 (17), 32 (2), 28 (41, 27 (25).

MMA: 100 (23), 99 (14), 85 (8), 82 (4), 69 (67), 59 (6), 48 (2), 57 (1), 56 (6), 55 (81, 54 (21, 45 (l), 43 (51, 41 (loo), 40 (121, 39 (12), 30 (31, 29 (4), 28 (4).

Similar pattern of MA fragmentation is observed also at 70 eV 9 . A marked inhibition caused by propene and cyclohexene (Fig. 2) unambiguously reveals the occurrence of chains. This effect of radical-chain scavengers was studied in excess of argon not to alter temperature distribution in reactant - SF₆ mixtures upon additions of these probing agents - it is seen that reaction rate of molecular retro-Diels-Alder decomposition of cyclohexene into ethene and 1,3-butadiene keeps constant regardless propene admixtures.

Strong convention currents move the gas through the local hot zone, where decomposition occurs, into lower temperature regions^{4,10} where reaction can be quenched and radical-chains made short compared to normal conditions of temperature homogeneity. The use of chemical thermometer^{4,11} to establish the Arrhenius parameters for MA and MMA decomposition in the presence of radical scavengers can thus lead to values reflecting significant suppression of radical chains. Cyclohexene retro-Diels-Alder reaction whose Arrhenius parameters are known 12 served as both radical-chain retarder and chemical thermometer and allowed to estimate that data of the log k_{total} vs. T_{eff}^{-1} plot for MA and MMA decompositions can be fitted with the only line (Fig. 3). The values E $_ =$ 316 kJ/mole and log(A,s $^+)$ = 16.8 are very close to those accepted¹³ for simple fission of molecules into two radicals and appear to be associated with the initial acyl-oxygen cleavage.

Data on fragmentation of simple alkyl esters without β -hydrogen in alkyl moiety come mainly from photolytic studies¹⁴ and the mechanism of thermal fragmentation still remains the subject of continuing interest $^{15}.$ Here presented results reveal that mechanism of thermolysis of methyl esters of α , β --unsaturated acids is dramatically changed by surface effect and stress that care should-be taken to eliminate these effects in understanding reaction data properly. The results also help to understand reaction course of the laser--induced reaction between MMA and silane¹⁶.

EXPERIMENTAL

Experiments were carried out in a stainless steel tube (10 cm long, inner diameter 3.6 cm) equipped with two NaCl windows, a valve and a sleeve

Figure 3. The Arrhenius log k vs T_{eff}^{-1} plot for decomposition of MMA **(0)** and MA (0). The experiments carried out with lo-17 W laser output, and MA or MMA (2.7 kPa) - SF_{6} (4-8 kPa) - cyclohexene (6.7 kPa) mixtures.

with rubber septum. A tunable continuous-wave CO_2 laser operated at the P(20) line of the 00° l+10^oO transition and its beam, focused with a Ge lens (focal length 10 cm) was checked for constant output (power meter, Physical Institute, Prague) and wavelength (spectrum analyzer, 16-A model, Optical Eng. Co.).

In a typical experiment, the tube was filled with pre-mixed MA (or MMA)- $-SF_{6}$, MA (or MMA)-SF₆-cyclohexene (or propene)-Ar, or MA (or MMA)-cyclohexene-SF₆ mixtures, and an initial i.r. spectrum was taken. The sample was then irradiated in a vertically positioned cell, the beam entering from below and the extent of reaction was followed on a Perkin-Elmer model 621 i.r. spectrometer by periodically taking the i.r. spectrum of the sample. The products of the decompositions were also analyzed by gas chromatography-mass spectrometry (GC-MS Shimadzu, model QP 1000) by using columns packed with Porapak P, silicon oil-deactivated alumina and silicon elastomer OV-1. Pressures of reactants and products were calculated from known optical densities of authentic samples at suitable wavelengths (820 cm^{-1} – MA and MMA, 1140 and 2660 cm^{-1} – cyc – lohexene, 1300 and 3000 cm^{-1} – methane, 730 cm^{-1} – ethine, 910 cm^{-1} – propene, 2815 cm^{-1} – acrolein, 2780 cm^{-1} – methacrolein, 2160 cm^{-1} – carbon monoxide) and by carrying out mass fragmentography of mixtures using SF_{6} as internal standard.

Effective mean temperatures and Arrhenius parameters of the MA and MMA decompositions were estimated by means of the technique for noninteracting system 4 and using cyclohexene decomposition as a chemical thermometer $^4.$ Mean effective temperature was calculated as $E_a/2.303$ (log A-log k), where E_a and log A are taken from ref.¹² and k relates to total reaction rate constant observed.

The reaction rates of retro-Diels-Alder decomposition of cyclohexene an those of the decomposition of MA and MMA in excess of cyclohexene were obtai ned as first-order rate constants.

Methyl acrylate, methyl methacrylate, cyclohexene and sulfur hexafluori de (all Fluka) were commercial products.

ACKNOWLEDGEMENT

The author thanks Mr. J. Vitek for technical assistance.

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